

Date: Friday, 29/08/2008 11:37:29 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FUEL PURGE CANISTER INSTALLATION
Job Number : 41662	
Estimate Number : 12188	
P.O. Number :	Part Number : D205706013
This Issue : 29/08/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : LARGE FAB ASSY	Drawing Revision : N/A
Previous Run : 41661	Material :
Written By :	Due Date : 10/09/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JUL 08.8.29</u>	
Comment : Est Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
	Comment: DOCUMENT CONTROL	<u>JLD 08/09/03</u>
	Photocopy bluefile and create labels per PPP D205-706-013CHG001	<u>See 08/09/03</u>
2.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Pick Packing Kit	
3.0	D20014	Valve Assembly (1/4")
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number Description Batch	
	1 D2001-4 Valve Assembly <u>380576</u>	<u>See</u>
4.0	D3262041	Canister Assembly
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number Description Batch	
	1 D3262-041 Canister Assembly <u>DH1167</u>	<u>8/9/3</u>
5.0	D32641	Bracket
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)	
	Pick: Packing Kit	
	Qty Part Number Description Batch	
	2 D3264-1 Bracket <u>40638</u>	<u>8/9/2</u> <u>(1)</u>

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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Description :

6.0

D329710121

HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0121 Hose Assembly 39408

7.0

D329710130

HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0130 Hose Assembly 41168

8.0

D329730350

HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Hose Ass'y

Qty Part Number Description Batch

1 D3297-3-0350 Hose Assembly 39409

9.0

D3298001

Tube Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-001 Tube Assembly 39648

10.0

D3298009

Tube Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-009 Tube Assembly 41169

11.0

D32991

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Pick: Packing Kit

Qty Part Number Description Batch

1 D3299-1 Fitting 40301

Pe 8/2 6

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12.0	D32993	Fitting
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3299-3

Fitting

1140257

13.0	D33011	Placard
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-1

Placard

32077

41742

8/9/8

SID

14.0	D33013	Placard
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-3

Placard

41770

15.0	D33021	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-1

Doubler

39847

16.0	D33023	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-3

Doubler

AT 39848

17.0	AN35A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN3-5A

Bolt

11/20/88

11/20/88 ①

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Machine Or Operation:

Description :

18.0

AN8146D

Plug



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 AN814-6D

Plug M107376

[Handwritten signature]

19.0

AN8156D

Union-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN815-6D

Union M108928

[Handwritten signature]

20.0

AN8336D

Elbow, Bulkhead-M-Flare



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 AN833-6D

Elbow M107583

[Handwritten signature]

21.0

AN9246D

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN924-6D

Nut M108928

[Handwritten signature]

22.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN960JD10

Washer M109059

[Handwritten signature] 8/5/2 ①

W/O:		WORK ORDER CHANGES					
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23.0	AN960JD10L	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN960JD10L

Washer

M105793

24.0	AN960JD916	WASHER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN960JD916

Washer

M100857

25.0	MS21042L3	Nut
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS21042L3

Nut (or -3)

M107665

26.0	MS21919WDG9	Clamp
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Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS21919WDG9

Clamp

M108138

27.0	MS21919WDG12	Clamp
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

1 MS21919WDG12

Clamp

M107034

28.0	MS21919WDG16	Clamp
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

2 MS21919WDG16

Clamp

M17123

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Job Number:



Seq. #:

Machine Or Operation:

Description :

29.0

MS2192042

CLAMP(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21920-42

Clamp

M109074

30.0

MS287786

Packing



Comment: Qty.: 5.0000 Each(s)/Unit Total: 5.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS28778-6

O-Ring

M109068

31.0

MS3548911

GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 MS35489-11

Grommet

M109106

8/8/8 SL

SL

32.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08/08/08

33.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPPD205-706-013

Location:

PPP Rev:

B

8/9/8

30

34.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/08

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



2 08-09-08

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